

**64040/64050E6N SINGLE (LOW VOLTAGE)
F7 INVERTER**

CONSTANT	VALUE	CONSTANT	VALUE
A1-00	0	E1-07	3
A1-01	2	E1-08	14
A1-02	0	E1-09	1.5
A1-03	Note 2	E1-10	7.5
B1-01	1	E2-01	Note 1
B1-02	1	H1-04	7
B1-03	1	H1-05	B
C1-01	100	H2-01	E
C1-02	20	H3-12	.5
C1-03	120	L1-01	0
C1-04	160	L2-01	2
C2-01	1.0	L3-01	0
C6-01	0	L3-02	200%
C6-02	0	L3-03	100%
E1-01	230	L3-04	0
E1-03	F	L3-05	0
E1-04	157	L3-06	200
E1-05	230	L8-05	0
E1-06	60	L8-07	0

Note 1: Enter Ampere rating of inverter

Note 2: 2220 is initialize - otherwise 0

Heater is B4.15

Verify voltage selector and master jumper are set correctly in braking module.